



# Welding Certificate

**DVS ZERT-EN1090-2-SZ-2023.0525.001**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

**Manufacturer**

**Stahlbau Süssen GmbH**

**Lauterstraße 8-12  
73079 Süssen  
GERMANY**

**Technical specification**

**EN 1090-2:2018**

**Execution class(es)**

**EXC3 according to EN 1090-2**

**Welding Process(es)**  
(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding  
135 - Metal active gas welding  
138 - MAG welding with metal cored electrode  
783 - Drawn arc stud welding with ceramic ferrule or shielding gas

**Material Group**

1.1, 1.2  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

**Responsible Welding Coordinator**

(Title, Surname, Name, Qualification, Date of birth)

David Ryba, IWT

born on: 13.06.1991

**Substitute**

(Title, Surname, Name, Qualification, Date of birth)

Thomas Schweizer, IWS

born on: 24.07.1990

**Confirmation**

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

**Validity start**

15.06.2023

**Period of validity**

13.03.2026

**Remarks**

see reverse

**Place and date of issue**

Düsseldorf, 15.06.2023  
Koller

  
Dipl.-Ing. Gurschke  
Head of certification body