

Welding Certificate


DVS ZERT-EN1090-2-SZ-2023.0525.001

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Stahlbau Süssen GmbH
	Lauterstraße 8-12 73079 Süssen GERMANY
Technical specification	EN 1090-2:2018
Execution class(es)	EXC3 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 135 - Metal active gas welding 138 - MAG welding with metal cored electrode 783 - Drawn arc stud welding with ceramic ferrule or shielding gas
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	David Ryba, Level C born on: 13.06.1991
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	15.06.2023
Period of validity	13.03.2026
Remarks	see reverse

Place and date of issue

Düsseldorf, 15.06.2023
Koller


Dipl.-Ing. Gurschke
Head of certification body